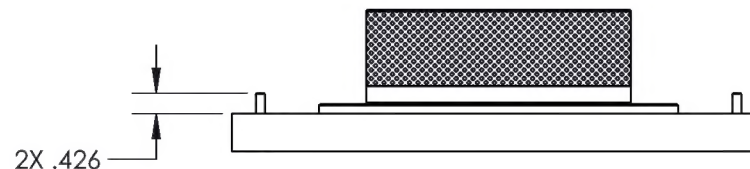
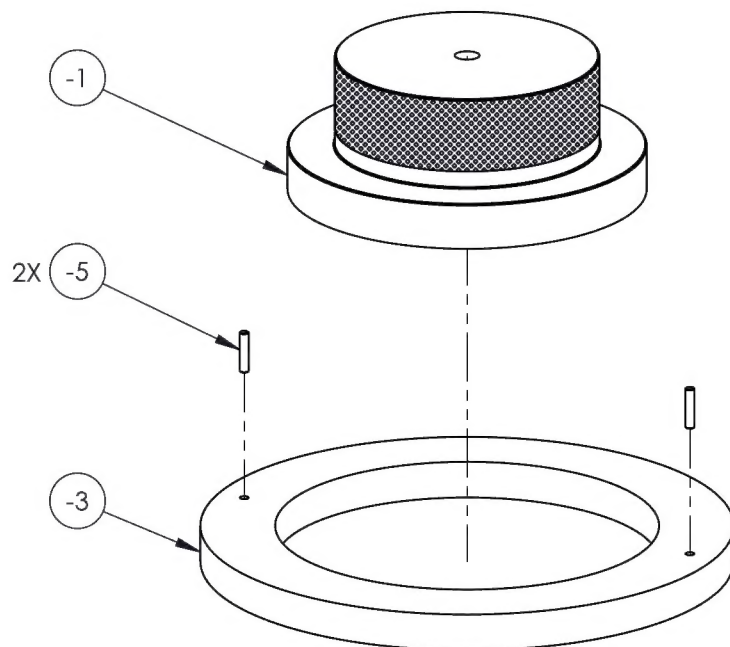


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D -1 BOM INFO PER S.E. CH'D -3 P.F. FROM -43 PER G.E.	5/9/2011	RJC	RW
B		CH'D TOOL NAME WAS UPPER MODULE LIP SEAL REMOVER IS TOOL, UPPER MODULE LIP SEAL INSTALLER TO MATCH PARTS MANUAL.	11/1/2013	RJC	RW
1		-1 CH'D DIM WAS 1.62 IS 1.59. ADDED B/O INFO MCMMASTER-CARR #98381A509. -3 CH'D DIM WAS Ø.187 ± .563 IS LIMITS Ø.1869 TO .1874 ± .56. CH'D TOLERANCE ON NON-CRITICAL PARTS.	5/14/2014	DPD	GE
2	17-0093	UPDATED TO NEW STANDARD. ADDED OEM REF NOTE. -1 CH'D DIM WAS 2.952 IS 2.95. ADDED MED KNURL NOTE.	4/20/2017	DPD	JAG



NOTES:

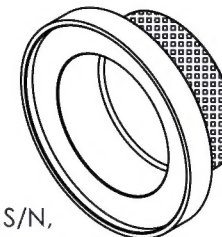
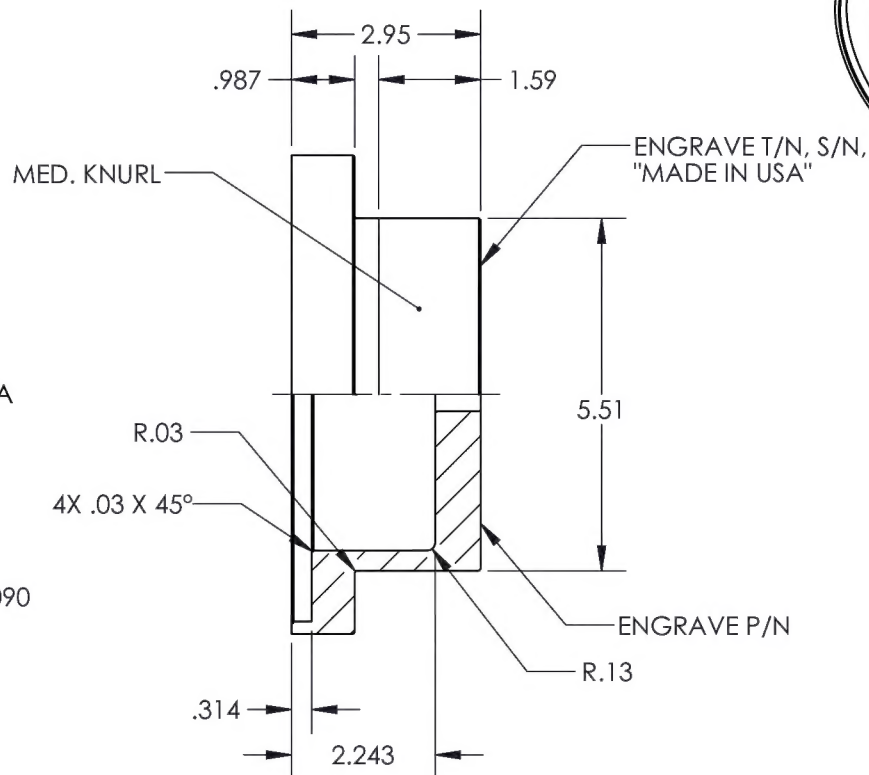
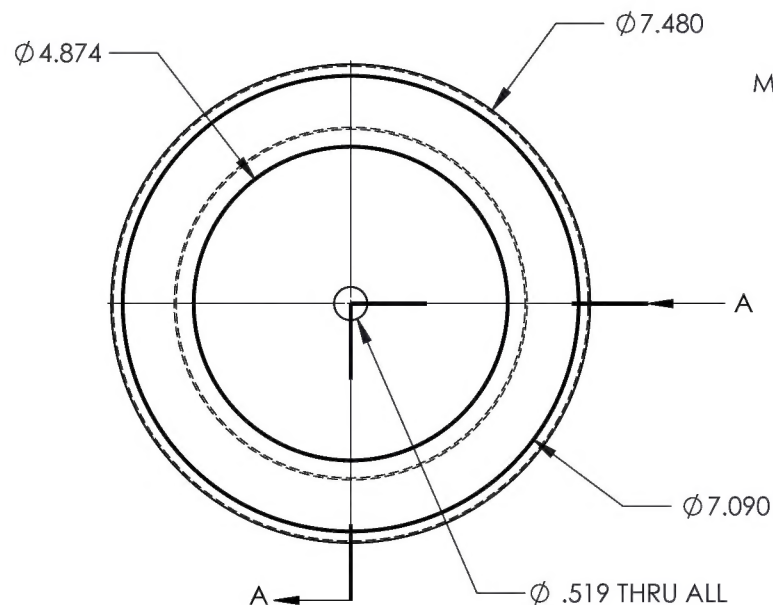
- PART OF KIT RBW6305G01531-3G, BOX ONE RBW6305G19631-3G.
- REF. AGUSTA T/N: 3G6305G14031.

DART AEROSPACE	
TITLE TOOL, UPPER MODULE LIP SEAL INSTALLER	
DWG NO. RBW6305G14031-3G	REV 2
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 04/21/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 05/09/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 05/10/2017	USED ON MODEL
APPROVED: JAG 05/18/2017	AW139
SCALE 1:4	DATE 2/4/2011
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	TOP	6061		2
			-3	1	BASE	6061		3
		B/O	-5	2	DOWEL PIN	STEEL	Ø3/16 X 7/8 (MCMMASTER-CARR #98381A509)	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-1 CH'D DIM WAS 1.62 IS 1.59.	5/14/2014	DPD	GE
2	17-0093	-1 CH'D DIM WAS 2.952 IS 2.95. ADDED MED KNURL NOTE.	4/20/2017	DPD	JAG



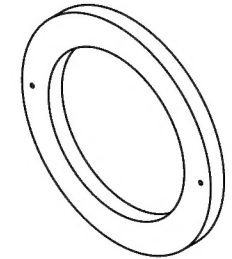
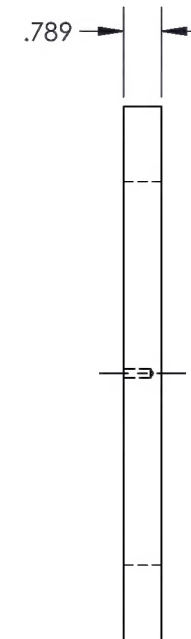
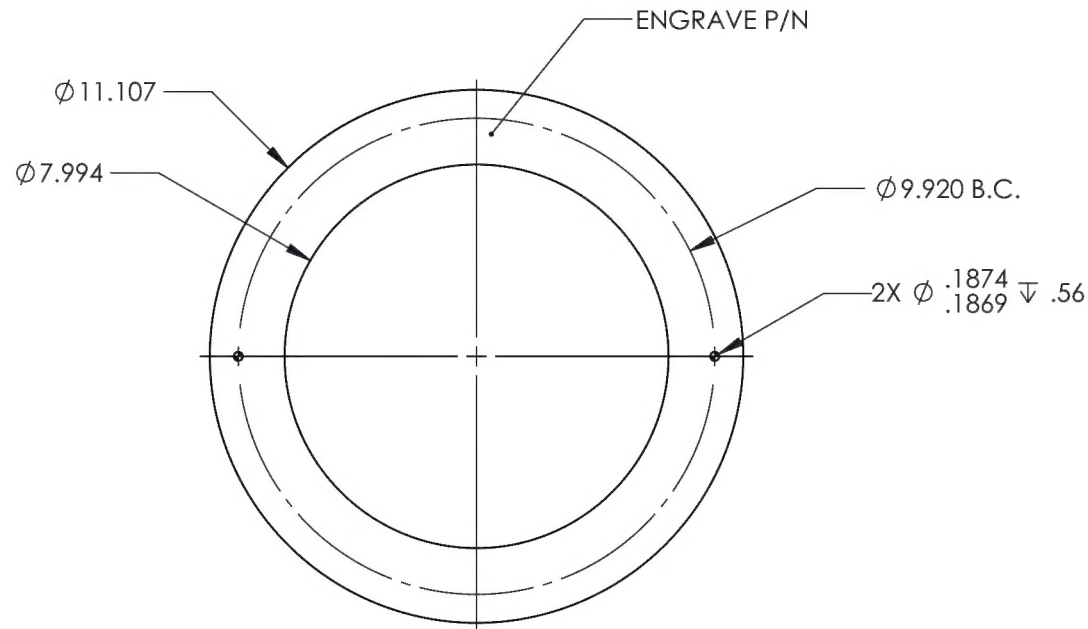
SECTION A-A

(1)
TOP

DART AEROSPACE	
TITLE TOOL, UPPER MODULE LIP SEAL INSTALLER	
DWG NO. RBW6305G14031-3G-1	REV 2
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX \pm .005 FRACTIONS \pm 1/8
FINISH CLEAR ANODIZE	.XX \pm .01 ANGLES \pm 5°
SPEC MIL-A-8625F, TYPE II, CLASS I	.X \pm .1 SURFACES = 125
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 04/21/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 05/09/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 05/10/2017	USED ON MODEL
APPROVED: JAG 05/18/2017	AW139
SCALE 1:3	DATE 2/4/2011
SHEET 2 OF 3	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D -3 P.F. FROM -43 PER G.E.	5/6/2011	RJC	RW
1		-3 CH'D DIM WAS $\varnothing.187 \nabla .563$ IS LIMITS $\varnothing.1869$ TO $\varnothing.1874 \nabla .56$.	5/14/2014	DPD	GE



(-3)
BASE

DART AEROSPACE	
TITLE TOOL, UPPER MODULE LIP SEAL INSTALLER	
DWG NO. RBW6305G14031-3G-3	REV 2
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX \pm .005 FRACTIONS \pm 1/8
SPEC MIL-A-8625F, TYPE II, CLASS I	.XX \pm .01 ANGLES \pm 5°
DRAWN BY: CLOUGH	.X \pm .1 SURFACES = 125
CHECKED: RJC 04/21/2017	1. BREAK ALL SHARP EDGES
OPPS APPR: AA 05/09/2017	.015 x 45° OR .015R
QA APPR: JL 05/10/2017	2. DIMENSIONAL LIMITS APPLY
APPROVED: JAG 05/18/2017	AFTER PLATING
SCALE 1:4	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 2/4/2011	USED ON MODEL
	AW139
	SHEET 3 OF 3